

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>016.42160ZN</b>	<b>L.20/00128/29 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,2X16</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD THICKNESS	2,75	3,05	2,86-2,91	10	0
WASHER DIAMETER	9,42	10,00	9,58-986	10	0
WASHER THICKNESS	1,00		1,07-1,12	10	0
RECESS DIAMETER	4,60		4,60-4,69	10	0
RADIUS UNDER HEAD	R. 1,60		2,21-2,32	10	0
RECESS DEPTH #2	1,80	2,46	0,4-0,60	10	0
TO FIRST FULL THREAD	1,40 MAX		1,04-1,23	10	0
MAJOR DIAMETER	4,04	4,22	408-4,15	10	0
MINOR DIAMETER	2,95	3,10	3,03-3,08	10	0
PITCH	1,40		1,39-1,41	10	0
THREAD ANGLE	60°		62°-65°	10	0
POINT ANGLE	40°	50°	40°-40°05'	10	0
TOTAL LENGHT	15,20	16,80	15,29-15,47	10	0
TORSION	46 KGF-CM MIN.		58-62	10	0
COATING THICKNESS	ZINC. PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 2DT83	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	84	13	8	3	N/A	1	2	N/A	51	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>